

SAFETY DATA SHEET

ARALDITE 1644 B

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Identification of the substance or preparation

Product name : ARALDITE 1644 B
Product type : Liquid.
Product description : Preparation
Use of the substance/preparation : Hardener for adhesive systems

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2. HAZARDS IDENTIFICATION

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : C; R34
Physical/chemical hazards : Not applicable.
Human health hazards : Causes burns.
Environmental hazards : Not applicable.

See section 11 for more detailed information on health effects and symptoms.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance/preparation : Preparation

Ingredient name	CAS number	%	Number	Classification
2-dimethylaminoethanol	108-01-0	13 - 30		R10 [1] [2] Xn; R20/21/22 C; R34
See section 16 for the full text of the R-phrases declared above				

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] PBT-substance

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3. COMPOSITION/INFORMATION ON INGREDIENTS

[4] vPvB-substance

Occupational exposure limits, if available, are listed in section 8.

4. FIRST AID MEASURES

First-aid measures

Inhalation

: Get medical attention immediately. Move exposed person to fresh air. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Ingestion

: Get medical attention immediately. Wash out mouth with water. Remove dentures if any. Move exposed person to fresh air. Keep person warm and at rest. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Get medical attention immediately. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye contact

: Get medical attention immediately. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Notes to physician

: No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

See section 11 for more detailed information on health effects and symptoms.

5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable

: Use dry chemical, CO₂, water spray (fog) or foam.

Not suitable

: Do not use water jet.

Special exposure hazards

: Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Hazardous thermal decomposition products

: No specific data.

Carbon oxides, Burning produces obnoxious and toxic fumes., Nitrogen oxides

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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6. ACCIDENTAL RELEASE MEASURES

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).
- Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble or absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7. HANDLING AND STORAGE

- Handling** : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- Storage temperature** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. Store between the following temperatures: 2 to 8°C (35.6 to 46.4°F).
- Storage hazard class** : Storage class 3, Corrosive substances, flammable
- Huntsman Advanced Materials**
- Packaging materials**

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7. HANDLING AND STORAGE

Recommended : Use original container.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredient name

2-dimethylaminoethanol

Occupational exposure limits

EH40/2005 WELs (United Kingdom (UK), 8/2007).

STEL: 22 mg/m³ 15 minute(s).

STEL: 6 ppm 15 minute(s).

TWA: 2 ppm 8 hour(s).

TWA: 7.4 mg/m³ 8 hour(s).

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Exposure controls

Occupational exposure controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hand protection : Material of gloves for long term application (BTT>480min):
(BTT = Break Through Time)
 Ethyl vinyl alcohol laminate (EVAL), butyl rubber
 Material of gloves for short term/splash application (10min<BTT<480min):
 nitrile rubber
 Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers.
 Additional information can be found for instance at www.gisbau.de.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. PHYSICAL AND CHEMICAL PROPERTIES

General information

Appearance

- Physical state : Liquid.
 Colour : Green.
 Odour : Amine-like.

Important health, safety and environmental information

- Boiling point : >200°C (>392°F)
 Flash point : Closed cup: 60°C (140°F) [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)]
 Decomposition temperature : >200°C (>392°F)
 Vapour pressure : <0.6 kPa (<4.5 mm Hg) 20 deg C
 Density : 0.6 to 0.7 g/cm³ [25°C (77°F)]
 Water solubility : Almost insoluble

10. STABILITY AND REACTIVITY

- Chemical stability : The product is stable.
 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
 Materials to avoid : strong acids, strong bases, strong oxidising agents
 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
 Carbon oxides, Burning produces obnoxious and toxic fumes., Nitrogen oxides

11. TOXICOLOGICAL INFORMATION

Toxicokinetics

- Absorption : Not available.
 Distribution : Not available.
 Metabolism : Not available.
 Elimination : Not available.

Potential acute health effects

- Inhalation : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system.
 Ingestion : May cause burns to mouth, throat and stomach.
 Skin contact : Corrosive to the skin. Causes burns.
 Eye contact : Corrosive to eyes. Causes burns.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
ARALDITE 1644 B	LD50 Oral	Rat	>2000 mg/kg	-

- Conclusion/Summary : Not available.

Potential chronic health effects

Chronic toxicity

- Conclusion/Summary : Not available.

Irritation/Corrosion

- Conclusion/Summary : Not available.

Sensitiser

- Conclusion/Summary : Not available.

Carcinogenicity

- Conclusion/Summary : Not available.

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11. TOXICOLOGICAL INFORMATION

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Chronic effects : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:
stomach pains

Skin : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

Eyes : Adverse symptoms may include the following:
pain
watering
redness

12. ECOLOGICAL INFORMATION

Environmental effects : No known significant effects or critical hazards.

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Biodegradability

Conclusion/Summary : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. DISPOSAL CONSIDERATIONS

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

European waste catalogue (EWC) : The relevant EU Directives and local, regional and national regulations must be complied with. It is among the tasks of the end user to assign the waste to waste codes specific to industrial sectors and processes according to the European Waste catalogue. It is recommended that the details be agreed with the waste disposer responsible.

070204

07 02 04* other organic solvents, washing liquids and mother liquors

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

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14. TRANSPORT INFORMATION

International transport regulations

Proper shipping name

ADR : 2-DIMETHYLAMINOETHANOL
 IMDG : 2-DIMETHYLAMINOETHANOL
 IATA : 2-DIMETHYLAMINOETHANOL

Regulatory information	UN number	Classes	Packing group	Label	Additional information
ADR/RID Class	UN2051	8 (3)	II	 	Classification code CF1 Hazard identification number 83
IMDG Class	UN2051	8 (3)	II	 	Emergency schedules (EmS) F-E, S-C
IATA Class	UN2051	8 (3)	II	 	Passenger and Cargo Aircraft Quantity limitation: 1 L Packaging instructions: 808 Cargo Aircraft Only Quantity limitation: 30 L Packaging instructions: 812

15. REGULATORY INFORMATION

EU regulations

Classification and labeling have been determined according to EU Directives 67/548/EEC and 1999/45/EC (including amendments) and take into account the intended product use.

Hazard symbol or symbols :



C Corrosive

Risk phrases

: R34- Causes burns.

Safety phrases

: S26- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
 S36/37/39- Wear suitable protective clothing, gloves and eye/face protection.
 S45- In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Contains

: 2-dimethylaminoethanol

Other EU regulations

Additional warning phrases : Contains triethylenetetramine, hexahydrophthalic anhydride. May produce an allergic reaction.

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15. REGULATORY INFORMATION

International regulations

International lists	: Australia inventory (AICS): All components are listed or exempted. China inventory (IECSC): Not determined. Japan inventory (ENCS): Not determined. Japan inventory (ISHL): Not determined. Korea inventory (KECI): Not determined. New Zealand Inventory of Chemicals (NZIoC): Not determined. Philippines inventory (PICCS): Not determined. United States inventory (TSCA 8b): All components are listed or exempted. Europe inventory: All components are listed or exempted. Canada inventory: Not determined.
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16. OTHER INFORMATION

Full text of R-phrases referred to in sections 2 and 3 - United Kingdom (UK) : R10- Flammable.
R20/21/22- Harmful by inhalation, in contact with skin and if swallowed.
R34- Causes burns.

Full text of classifications referred to in sections 2 and 3 - United Kingdom (UK) : C - Corrosive
Xn - Harmful

References

Epoxy Resins and Curing Agents; Toxicology, Health, Safety and Environmental Aspects (Plastics Europe, May 2006)

The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

Users of products supplied by Huntsman Advanced Materials should take appropriate measures to ensure working practices are in accordance with the Control of Substances Hazardous to Health Regulations (COSHH).

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✔ Indicates information that has changed from previously issued version.

Notice to reader

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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16. OTHER INFORMATION

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