

SAFETY DATA SHEET

ARALDITE® 2029

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ARALDITE® 2029
Product code : 00049891
Product description :

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Polyurethane adhesive system

1.3 Details of the supplier of the safety data sheet

Supplier : Huntsman Advanced Materials (Europe)BVBA
 Everslaan 45
 3078 Everberg / Belgium
 Tel.: +41 61 299 20 41
 Fax: +41 61 299 20 40

e-mail address of person responsible for this SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Supplier

Telephone number : EUROPE: +32 35 75 1234
 France ORFILA: +33(0)145425959
 ASIA: +65 6336-6011
 China: +86 20 39377888
 Australia: 1800 786 152
 New Zealand: 0800 767 437
 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Working pack (preparation)

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Carc. Cat. 3; R40
 Xn; R20/22, R48/20
 Xi; R36/37/38
 R42/43
 R52/53

Human health hazards : Limited evidence of a carcinogenic effect. Harmful by inhalation and if swallowed. Harmful: danger of serious damage to health by prolonged exposure through inhalation. Irritating to eyes, respiratory system and skin. May cause sensitisation by inhalation and skin contact.

Environmental hazards : Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Date of issue / Date of revision : 16 September 2011


1/18

ARALDITE 2029

2/18

Date of printing : 16 September 2011 MSDS no. : 00049891
 Date of issue : 16 September 2011 Version : 1

SECTION 2: Hazards identification

Hazard symbol or symbols : 

Indication of danger : Harmful
 Risk phrases : R40- Limited evidence of a carcinogenic effect.
 R20/22- Harmful by inhalation and if swallowed.
 R48/20- Harmful: danger of serious damage to health by prolonged exposure through inhalation.
 R36/37/38- Irritating to eyes, respiratory system and skin.
 R42/43- May cause sensitisation by inhalation and skin contact.
 R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases : S23- Do not breathe vapour or spray.
 S24- Avoid contact with skin.
 S36/37- Wear suitable protective clothing and gloves.
 S45- In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Hazardous ingredients : methylenediphenyl diisocyanate
 isocyanates, reaction product of polyol with methylenediphenyl diisocyanate
 polyester-polyether-polyol
 diphenylmethanediisocyanate, isomers and homologues

Supplemental label elements : Contains isocyanates - See information supplied by the manufacturers. This information is supplied in the current Safety Data Sheet.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : Not available.

SECTION 3: Composition/information on ingredients

Substance/mixture : Working pack (preparation)

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
methylenediphenyl diisocyanate	CAS: 26447-40-5 Index: 615-005-00-9	13 - 30	Carc. Cat. 3; R40 Xn; R20, R48/20 Xi; R36/37/38 R42/43	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373	[1] [2]
isocyanates, reaction product of polyol with methylenediphenyl diisocyanate	-	13 - 30	Carc. Cat. 3; R40 Xn; R20, R48/20 Xi; R36/37/38 R42/43	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	[1]
ammonia, propoxylated	CAS: 75790-79-3	13 - 30	Xn; R22	Acute Tox. 4, H302	[1]

Date of issue / Date of revision : 16 September 2011

2/18

ARALDITE 2029

3/18

Date of printing : 16 September 2011 MSDS no. : 00049891

Date of issue : 16 September 2011 Version : 1

SECTION 3: Composition/information on ingredients

(> 1 < 6.5 mol PO) (R22-36) polyester-polyether- polyol diphenylmethanediisocyanate, isomers and homologues	- CAS: 9016-87-9	3 - 7 1 - 3	Xi; R36 R43 Carc. Cat. 3; R40 Xn; R20, R48/20 Xi; R36/37/38 R42/43	Eye Irrit. 2, H319 Skin Sens. 1, H317 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373i	[1] [1] [2]
4,4'-methylenediphenyl diisocyanate	CAS: 101-68-8 Index: 615-005-00-9	1 - 3	Carc. Cat. 3; R40 Xn; R20, R48/20 Xi; R36/37/38 R42/43	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335i	[1] [2]
homopolymer of methylenediphenyl diisocyanate	-	1 - 3	Xn; R20 Xi; R36/37/38 R42/43	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	[1]
triphenyl phosphite	CAS: 101-02-0	0.1 - 1	Xi; R36/38 N; R50/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	[1]
o-(p- isocyanatobenzyl)phenyl isocyanate	CAS: 5873-54-1 Index: 615-005-00-9	0.1 - 1	Carc. Cat. 3; R40 Xn; R20, R48/20 Xi; R36/37/38 R42/43 See section 16 for the full text of the R- phrases declared above	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373i See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

ARALDITE 2029		4/18	
Date of printing	: 16 September 2011	MSDS no.	: 00049891
Date of issue	: 16 September 2011	Version	: 1

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Irritating to eyes.
- Inhalation** : Harmful by inhalation. Irritating to respiratory system. May cause sensitisation by inhalation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Irritating to skin. May cause sensitisation by skin contact.
- Ingestion** : Harmful if swallowed. Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
irritation
redness

ARALDITE 2029

5/18

Date of printing : 16 September 2011 MSDS no. : 00049891
 Date of issue : 16 September 2011 Version : 1

SECTION 4: First aid measures

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
 carbon dioxide
 carbon monoxide
 nitrogen oxides
 sulfur oxides
 metal oxide/oxides

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. This material is harmful to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material.

Date of issue / Date of revision : 16 September 2011

5/18

ARALDITE 2029

6/18

Date of printing : 16 September 2011 **MSDS no.** : 00049891
Date of issue : 16 September 2011 **Version** : 1

SECTION 6: Accidental release measures

6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- 7.2 Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

- Storage hazard class** : Storage class 12, Liquids, not dangerous
Huntsman Advanced Materials

7.3 Specific end use(s)

- Recommendations** : Not available.
Industrial sector specific solutions : Not available.

Date of issue / Date of revision : 16 September 2011

6/18

Date of printing	: 16 September 2011	MSDS no.	: 00049891
Date of issue	: 16 September 2011	Version	: 1

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
methylenediphenyl diisocyanate	EH40/2005 WELs (United Kingdom (UK), 8/2007). Skin sensitiser. Notes: as NCO STEL: 0.07 mg/m ³ , (as NCO) 15 minute(s). TWA: 0.02 mg/m ³ , (as NCO) 8 hour(s).
diphenylmethanediisocyanate, isomers and homologues	EH40/2005 WELs (United Kingdom (UK), 8/2007). Skin sensitiser. Notes: as NCO STEL: 0.07 mg/m ³ , (as NCO) 15 minute(s). TWA: 0.02 mg/m ³ , (as NCO) 8 hour(s).
4,4'-methylenediphenyl diisocyanate	EH40/2005 WELs (United Kingdom (UK), 8/2007). Skin sensitiser. STEL: 0.07 mg/m ³ , (as NCO) 15 minute(s). TWA: 0.02 mg/m ³ , (as NCO) 8 hour(s).
o-(p-isocyanatobenzyl)phenyl isocyanate	EH40/2005 WELs (United Kingdom (UK), 8/2007). Skin sensitiser. Notes: as NCO STEL: 0.07 mg/m ³ , (as NCO) 15 minute(s). TWA: 0.02 mg/m ³ , (as NCO) 8 hour(s).

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

No DELs available.

Predicted effect concentrations

No PECs available.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

ARALDITE 2029

8/18

Date of printing : 16 September 2011 **MSDS no.** : 00049891
Date of issue : 16 September 2011 **Version** : 1

SECTION 8: Exposure controls/personal protection

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Not available.
- Odour** : Not available.
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: >100°C [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Upper/lower flammability or explosive limits** : Not available.
- Vapour pressure** : Not available.
- Vapour density** : Not available.
- Relative density** : Not available.
- Solubility(ies)** :
 - Water solubility : Insoluble
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Not available.
- Explosive properties** : Not available.

Date of issue / Date of revision : 16 September 2011

8/18

ARALDITE 2029

9/18

Date of printing : 16 September 2011 MSDS no. : 00049891
 Date of issue : 16 September 2011 Version : 1

SECTION 9: Physical and chemical properties

Oxidising properties : Not available.

9.2 Other information

Density : 1.33 g/cm³ [20°C (68°F)]

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : No specific data.

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Endpoint	Species	Result	Exposure
diphenylmethane-di-isocyanate	LC50 Inhalation Dusts and mists	Rat - Male, Female	>2.24 mg/L	1 hours
	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg	-
	LD50 Oral	Rat - Male, Female	>2000 mg/kg	-
diphenylmethanediisocyanate, isomers and homologues	LD50 Oral	Rat	>2000 mg/kg	-
	diphenylmethane-4,4'-di-isocyanate	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg
LD50 Intraperitoneal		Rabbit - Male	100 mg/kg	-
LD50 Oral		Rat - Male	>10000 mg/kg	-
diphenylmethane-2,4'-di-isocyanate	LC50 Inhalation Dusts and mists	Rat	0.49 mg/L	4 hours
	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg	-
	LD50 Intraperitoneal	Rabbit - Male	100 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Test	Species	Result
diphenylmethane-4,4'-di-isocyanate	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Irritant
diphenylmethane-2,4'-di-isocyanate	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Non-irritant.

Conclusion/Summary : Not available.

Skin : diphenylmethane-4,4'-di-isocyanate: Irritating to skin.

Date of issue / Date of revision : 16 September 2011

9/18

ARALDITE 2029

10/18

Date of printing : 16 September 2011 MSDS no. : 00049891
 Date of issue : 16 September 2011 Version : 1

SECTION 11: Toxicological information

Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
diphenylmethane-di-isocyanate	OECD 406 Skin Sensitization	skin	Guinea pig	Not sensitizing
	No official guidelines	Respiratory	Guinea pig	Sensitising
diphenylmethanediisocyanate, isomers and homologues	-	skin	Guinea pig	Sensitising
	-	Respiratory	Human	Sensitising
diphenylmethane-4,4'-di-isocyanate	No official guidelines	Respiratory	Guinea pig	Sensitising
diphenylmethane-2,4'-di-isocyanate	OECD 406 Skin Sensitization	skin	Guinea pig	Not sensitizing
	No official guidelines	Respiratory	Guinea pig	Sensitising

Conclusion/Summary : Not available.

Mutagenicity

Product/ingredient name	Test	Result
diphenylmethane-di-isocyanate	EU	Negative
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
diphenylmethanediisocyanate, isomers and homologues	OECD 474	Negative
	-	Equivocal
diphenylmethane-4,4'-di-isocyanate	EU	Negative
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
diphenylmethane-2,4'-di-isocyanate	OECD 471 Bacterial Reverse Mutation Test	Negative
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative

Conclusion/Summary : Not available.

Carcinogenicity

Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
diphenylmethane-di-isocyanate	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Inhalation	-
	EU	Rat	2 years; 5 days per week	Negative	Inhalation	-
diphenylmethanediisocyanate, isomers and homologues	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Inhalation	-
	EU	Rat	2 years; 5 days per week	Negative	Inhalation	-
diphenylmethane-4,4'-di-isocyanate	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Positive	Inhalation	lungs
diphenylmethane-2,4'-di-isocyanate	OECD 453 Combined Chronic Toxicity/Carcinogenicity	Rat	2 years; 5 days per	Positive	Inhalation	lungs

Date of issue / Date of revision : 16 September 2011

10/18

ARALDITE 2029

11/18

Date of printing : 16 September 2011 MSDS no. : 00049891

Date of issue : 16 September 2011 Version : 1

SECTION 11: Toxicological information

	Studies		week		
--	---------	--	------	--	--

Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
diphenylmethane-di-isocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat	Inhalation: 4 mg/m3 NOAEL	-
diphenylmethanediisocyanate, isomers and homologues	OECD 414 Prenatal Developmental Toxicity Study	Rat	Inhalation: NOAEL	-

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
diphenylmethane-di-isocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	12 mg/m3 NOAEL
diphenylmethanediisocyanate, isomers and homologues	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	4 mg/m3 NOAEL
diphenylmethane-4,4'-di-isocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	12 mg/m3 NOAEL
diphenylmethane-2,4'-di-isocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	4 mg/m3 NOAEL

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Inhalation** : Harmful by inhalation. Irritating to respiratory system. May cause sensitisation by inhalation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Ingestion** : Harmful if swallowed. Irritating to mouth, throat and stomach.
- Skin contact** : Irritating to skin. May cause sensitisation by skin contact.
- Eye contact** : Irritating to eyes.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
- Ingestion** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Eye contact** : Adverse symptoms may include the following:
irritation
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

ARALDITE 2029

12/18

Date of printing : 16 September 2011 MSDS no. : 00049891
 Date of issue : 16 September 2011 Version : 1

SECTION 11: Toxicological information

Product/ingredient name	Test	Result type		Result	Target organs
diphenylmethane-di-isocyanate	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	NOEC	Dusts and mists	0.2 mg/m3	-
diphenylmethanediisocyanate, isomers and homologues	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	NOEC	Dusts and mists	0.2 mg/m3	-
	OECD 412 Repeated Dose Inhalation Toxicity: 28-day or 14-day Study	LOEC	Dusts and mists	1.1 mg/m3	-
diphenylmethane-4,4'-di-isocyanate	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	NOEC	Dusts and mists	0.2 mg/m3	-
diphenylmethane-2,4'-di-isocyanate	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	NOEC	Dusts and mists	0.2 mg/m3	-

Conclusion/Summary : Not available.
General : Harmful: danger of serious damage to health by prolonged exposure through inhalation. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : May cause cancer, based on animal data. Limited evidence of a carcinogenic effect. Risk of cancer depends on duration and level of exposure.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.
Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
diphenylmethane-di-isocyanate	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute EC50	3 hours Static	Bacteria	>100 mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	24 hours Static	Daphnia	>1000 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	>1000 mg/L
	OECD 201 Alga, Growth Inhibition Test	Chronic EC50	72 hours Static	Algae	>1640 mg/L
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>10 mg/L
diphenylmethanediisocyanate, isomers and homologues	-	Acute EC50	24 hours	Daphnia	>1000 mg/L
	-	Acute LC0	96 hours	Fish	>1000 mg/L
diphenylmethane-4,4'-di-isocyanate	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute EC50	3 hours Static	Bacteria	>100 mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	24 hours Static	Daphnia	>1000 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	>1000 mg/L
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>10 mg/L
diphenylmethane-2,4'-di-	OECD 209 Activated Sludge,	Acute EC50	3 hours	Bacteria	>100 mg/L

Date of issue / Date of revision : 16 September 2011

12/18

ARALDITE 2029

13/18

Date of printing : 16 September 2011 MSDS no. : 00049891
 Date of issue : 16 September 2011 Version : 1

SECTION 12: Ecological information

OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	24 hours Static	Daphnia	>1000 mg/L
OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	>1000 mg/L
OECD 211 <i>Daphnia Magna</i> Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>10 mg/L

12.2 Persistence and degradability

Product/ingredient name	Test	Period	Result
methylenediphenyl diisocyanate	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %
4,4'-methylenediphenyl diisocyanate	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %
o-(p-isocyanatobenzyl)phenyl isocyanate	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
methylenediphenyl diisocyanate	-	-	Not readily
diphenylmethanediisocyanate, isomers and homologues	Fresh water 0.8 days	-	-
4,4'-methylenediphenyl diisocyanate	-	-	Not readily
o-(p-isocyanatobenzyl)phenyl isocyanate	-	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
methylenediphenyl diisocyanate	4.51	439	high
diphenylmethanediisocyanate, isomers and homologues	-	200	high
4,4'-methylenediphenyl diisocyanate	4.51	200	high
o-(p-isocyanatobenzyl)phenyl isocyanate	4.51	200	high

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

12.7 Other ecological information

ARALDITE 2029		14/18	
Date of printing	: 16 September 2011	MSDS no.	: 00049891
Date of issue	: 16 September 2011	Version	: 1

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
07 02 08*	other still bottoms and reaction residues

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number 14.2 UN proper shipping name

ADR/RID Not regulated.	-
ADN/ADNR Not available.	Not available.
IMDG Not regulated.	-
IATA Not regulated.	-

	ADR/RID	ADN/ADNR	IMDG	IATA
14.3 Transport hazard class(es)	-		-	-
14.4 Packing group	-		-	-
14.5 Environmental hazards	No.		No.	No.
14.6 Special precautions for user	Not available.		Not available.	Not available.
Additional information	-		Emergency schedules (EmS)	-

ARALDITE 2029

15/18

Date of printing : 16 September 2011 MSDS no. : 00049891
 Date of issue : 16 September 2011 Version : 1

SECTION 14: Transport information

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Europe inventory : All components are listed or exempted.
 Black List Chemicals : Not listed
 Priority List Chemicals : Listed
 Integrated pollution prevention and control list (IPPC) - Air : Not listed
 Integrated pollution prevention and control list (IPPC) - Water : Not listed

Product/ingredient name	Carcinogenic effects	Mutagenic effects	Developmental effects	Fertility effects
methylenediphenyl diisocyanate	Carc. Cat. 3; R40	-	-	-
isocyanates, reaction product of polyol with methylenediphenyl diisocyanate	Carc. Cat. 3; R40	-	-	-
diphenylmethanediisocyanate, isomers and homologues	Carc. Cat. 3; R40	-	-	-
4,4'-methylenediphenyl diisocyanate	Carc. Cat. 3; R40	-	-	-
o-(p-isocyanatobenzyl)phenyl isocyanate	Carc. Cat. 3; R40	-	-	-

National regulations

References : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

International regulations

Chemical Weapons Convention List Schedule I Chemicals : Not listed

ARALDITE 2029

16/18

Date of printing : 16 September 2011 **MSDS no.** : 00049891
Date of issue : 16 September 2011 **Version** : 1

SECTION 15: Regulatory information

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302
 Acute Tox. 4, H332
 Skin Irrit. 2, H315
 Eye Irrit. 2, H319
 Resp. Sens. 1, H334
 Skin Sens. 1, H317
 Carc. 2, H351
 STOT SE 3, H335i
 STOT RE 2, H373i
 Aquatic Chronic 3, H412

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302	Expert judgment
Acute Tox. 4, H332	Expert judgment
Skin Irrit. 2, H315	Expert judgment
Eye Irrit. 2, H319	Expert judgment
Resp. Sens. 1, H334	Expert judgment
Skin Sens. 1, H317	Expert judgment
Carc. 2, H351	Expert judgment
STOT SE 3, H335i	Expert judgment
STOT RE 2, H373i	Expert judgment
Aquatic Chronic 3, H412	Expert judgment

Full text of abbreviated H statements : H302 Harmful if swallowed.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H332 Harmful if inhaled.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H335 May cause respiratory irritation.
 H335i May cause respiratory irritation.
 H351 Suspected of causing cancer.
 H373 May cause damage to organs through prolonged or repeated exposure.
 H373i May cause damage to organs through prolonged or repeated exposure if inhaled.
 H400 Very toxic to aquatic life.

Date of issue / Date of revision : 16 September 2011

16/18

ARALDITE 2029		17/18	
Date of printing	: 16 September 2011	MSDS no.	: 00049891
Date of issue	: 16 September 2011	Version	: 1

SECTION 16: Other information

Full text of classifications [CLP/GHS] : H410 Very toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.
 Acute Tox. 4, H302 ACUTE TOXICITY: ORAL - Category 4
 Acute Tox. 4, H332 ACUTE TOXICITY: INHALATION - Category 4
 Aquatic Acute 1, H400 AQUATIC TOXICITY (ACUTE) - Category 1
 Aquatic Chronic 1, H410 AQUATIC TOXICITY (CHRONIC) - Category 1
 Aquatic Chronic 3, H412 AQUATIC TOXICITY (CHRONIC) - Category 3
 Carc. 2, H351 CARCINOGENICITY - Category 2
 Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
 Resp. Sens. 1, H334 RESPIRATORY SENSITIZATION - Category 1
 Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1
 STOT RE 2, H373 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
 STOT RE 2, H373i SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE): INHALATION - Category 2
 STOT SE 3, H335 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) [Respiratory tract irritation] - Category 3
 STOT SE 3, H335i SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE): INHALATION [Respiratory tract irritation] - Category 3

Full text of abbreviated R phrases : R40- Limited evidence of a carcinogenic effect.
 R20- Harmful by inhalation.
 R22- Harmful if swallowed.
 R20/22- Harmful by inhalation and if swallowed.
 R48/20- Harmful: danger of serious damage to health by prolonged exposure through inhalation.
 R36- Irritating to eyes.
 R36/38- Irritating to eyes and skin.
 R36/37/38- Irritating to eyes, respiratory system and skin.
 R43- May cause sensitisation by skin contact.
 R42/43- May cause sensitisation by inhalation and skin contact.
 R50/53- Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
 R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications [DSD/DPD] : Carc. Cat. 3 - Carcinogen category 3
 Xn - Harmful
 Xi - Irritant
 N - Dangerous for the environment

MSDS no. : 00049891
Date of printing : 16 September 2011
Date of issue/ Date of revision : 16 September 2011
Date of previous issue : No previous validation.
Version : 1

Notice to reader

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

ARALDITE 2029		18/18	
Date of printing	: 16 September 2011	MSDS no.	: 00049891
Date of issue	: 16 September 2011	Version	: 1

SECTION 16: Other information

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

ARALDITE® is a registered trademark of Huntsman Corporation or an affiliate thereof in one or more countries, but not all countries.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.