

SAFETY DATA SHEET

ARALDITE® 1641 A

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ARALDITE® 1641 A
Product code : 00048955
Product description :

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Resin for adhesive systems

1.3 Details of the supplier of the safety data sheet

Supplier : Huntsman Advanced Materials (Europe)BVBA
 Everslaan 45
 3078 Everberg / Belgium
 Tel.: +41 61 299 20 41
 Fax: +41 61 299 20 40

e-mail address of person responsible for this SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Supplier

Telephone number : EUROPE: +32 35 75 1234
 France ORFILA: +33(0)145425959
 ASIA: +65 6336-6011
 China: +86 20 39377888
 Australia: 1800 786 152
 New Zealand: 0800 767 437
 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Xi; R38
 R43
 N; R51/53

Human health hazards : Irritating to skin. May cause sensitisation by skin contact.

Environmental hazards : Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard symbol or symbols :



ARALDITE 1641 A				2/16
Date of printing	: 12 April 2012	MSDS no.	: 00048955	
Date of issue	: 12 April 2012	Version	: 1	

SECTION 2: Hazards identification

Indication of danger	: Irritant, Dangerous for the environment
Risk phrases	: R38- Irritating to skin. R43- May cause sensitisation by skin contact. R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Safety phrases	: S24- Avoid contact with skin. S37- Wear suitable gloves. S61- Avoid release to the environment. Refer to special instructions/safety data sheet.
Hazardous ingredients	: bisphenol F-epoxy resin reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) p-tert-butylphenyl 1-(2,3-epoxy)propyl ether
Supplemental label elements	: Not applicable.
Supplemental label elements	: Contains epoxy constituents. See information supplied by the manufacturer.
Special packaging requirements	
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.

2.3 Other hazards

Other hazards which do not result in classification	: Not available.
--	------------------

SECTION 3: Composition/information on ingredients

Substance/mixture : Mixture

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
bisphenol F-epoxy resin	CAS: 9003-36-5 EC: 500-006-8 RRN: 01-2119454392-40	30-60	Xi; R38 R43 N; R51/53	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
reaction product: bisphenol A-(epichlorhydrin); epoxy	CAS: 25068-38-6 EC: 500-033-5 RRN: 01-2119456619-	13-30	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]

Date of issue / Date of revision : 4/12/2012. **2/16**

ARALDITE 1641 A		3/16	
Date of printing	: 12 April 2012	MSDS no.	: 00048955
Date of issue	: 12 April 2012	Version	: 1

SECTION 3: Composition/information on ingredients

resin (number average molecular weight < 700)	26			Aquatic Chronic 2, H411	
p-tert-butylphenyl 1-(2,3-epoxy)propyl ether	CAS: 3101-60-8 EC: 221-453-2	1-3	Xi; R36/38 R43 R52/53 See section 16 for the full text of the R-phrases declared above	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412 See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Date of issue / Date of revision : 4/12/2012.	3/16
--	-------------

ARALDITE 1641 A		4/16	
Date of printing	: 12 April 2012	MSDS no.	: 00048955
Date of issue	: 12 April 2012	Version	: 1

SECTION 4: First aid measures

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Irritating to skin. May cause sensitisation by skin contact.
- Ingestion** : Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. This material is toxic to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

ARALDITE 1641 A

5/16

Date of printing	: 12 April 2012	MSDS no.	: 00048955
Date of issue	: 12 April 2012	Version	: 1

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Refer to special instructions/safety data sheet. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

ARALDITE 1641 A		6/16	
Date of printing	: 12 April 2012	MSDS no.	: 00048955
Date of issue	: 12 April 2012	Version	: 1

SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities : Storage temperature: 5 to 25°C (41 to 77°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Storage hazard class Huntsman Advanced Materials : Storage class 10, Environmentally hazardous liquids

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

No DELs available.

Predicted effect concentrations

No PECs available.

8.2 Exposure controls

Appropriate engineering controls : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection

Date of issue / Date of revision : 4/12/2012.

6/16

ARALDITE 1641 A**7/16****Date of printing** : 12 April 2012 **MSDS no.** : 00048955**Date of issue** : 12 April 2012 **Version** : 1**SECTION 8: Exposure controls/personal protection**

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Material of gloves for long term application (BTT>480min):** : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)
- Material of gloves for short term/splash application (10min<BTT<480min):** : nitrile rubber, neoprene
(BTT = Break Through Time)
- Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**Appearance

- Physical state** : Liquid. [Paste.]
- Colour** : White.
- Odour** : Slight
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: >100°C [Estimated]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Upper/lower flammability or explosive limits** : Not available.
- Vapour pressure** : <0.00001 kPa [20°C]
- Vapour density** : Not available.
- Relative density** : 0.48
- Solubility(ies)**

Date of issue / Date of revision : 4/12/2012.**7/16**

ARALDITE 1641 A				8/16
Date of printing	: 12 April 2012	MSDS no.	: 00048955	
Date of issue	: 12 April 2012	Version	: 1	

SECTION 9: Physical and chemical properties

- Water solubility** : practically insoluble
- 20 deg C
- Partition coefficient: n-octanol/water (LogK_{ow})** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : >200°C
- Viscosity** : Not available.
- Explosive properties** : Not available.
- Oxidising properties** : Not available.

9.2 Other information

- Density** : 0.48 g/cm³ [25°C (77°F)]

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : No specific data.
- 10.5 Incompatible materials** : strong acids, strong bases, strong oxidising agents
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Decomposition products may include the following materials:Carbon oxides, Burning produces obnoxious and toxic fumes.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Endpoint	Species	Result	Exposure
ARALDITE 1641 A bisphenol F-epoxy resin	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	LD50 Oral	Rat - Male, Female	>5000 mg/kg	-
	LC0 Inhalation Vapour	Rat - Male	0.00001 ppm	5 hours
	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2000 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Test	Species	Route of exposure	Result

ARALDITE 1641 A		9/16	
Date of printing	: 12 April 2012	MSDS no.	: 00048955
Date of issue	: 12 April 2012	Version	: 1

SECTION 11: Toxicological information

bisphenol F-epoxy resin	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Non-irritant.
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Mild irritant

Conclusion/Summary

Skin : bisphenol F-epoxy resin Slightly irritating to the skin.
 reaction product: Slightly irritating to the skin.
 bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)

Eyes : bisphenol F-epoxy resin Non-irritating to the eyes.
 reaction product: Slightly irritating to the eyes.
 bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)

Respiratory : bisphenol F-epoxy resin No known significant effects or critical hazards.
 reaction product: No known significant effects or critical hazards.
 bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)

Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
bisphenol F-epoxy resin	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising

Conclusion/Summary : No additional information.

Mutagenicity

Product/ingredient name	Test	Result
bisphenol F-epoxy resin	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Positive
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
	OECD 486 Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo	Negative
reaction product: bisphenol	OECD 471 Bacterial Reverse	Positive

ARALDITE 1641 A

10/16

Date of printing : 12 April 2012 **MSDS no.** : 00048955
Date of issue : 12 April 2012 **Version** : 1

SECTION 11: Toxicological information

A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	Mutation Test	
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 478 Genetic Toxicology: Rodent Dominant Lethal Test	Negative
	EPA OPPTS	Negative

Carcinogenicity

Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 7 days per week	Negative	Oral	-
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Dermal	-
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Mouse	2 years; 3 days per week	Negative	Dermal	-

Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
bisphenol F-epoxy resin	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL :	-
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL :	-

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
bisphenol F-epoxy resin	EPA CFR	Rabbit - Female	>300 mg/kg NOEL :
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	>540 mg/kg NOEL :
	EPA CFR	Rabbit - Female	>300 mg/kg NOEL :
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	180 mg/kg NOAEL

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Inhalation** : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Ingestion** : Irritating to mouth, throat and stomach.
- Skin contact** : Irritating to skin. May cause sensitisation by skin contact.
- Eye contact** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : No specific data.

ARALDITE 1641 A

11/16

Date of printing : 12 April 2012 MSDS no. : 00048955
 Date of issue : 12 April 2012 Version : 1

SECTION 11: Toxicological information

Ingestion : No specific data.
Skin contact : Adverse symptoms may include the following:
 irritation
 redness
Eye contact : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Test	Result type	Result	Target organs
bisphenol F-epoxy resin	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	250 mg/kg	-
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	50 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOEL :	10 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOAEL	100 mg/kg	-

Conclusion/Summary : Not available.
General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.
Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
bisphenol F-epoxy resin	OECD 201 Alga, Growth Inhibition Test	Acute EC50	72 hours Static	Algae	1.8 mg/L
	OECD OECD 202: Part I (Daphnia sp., Acute Immobilisation test)	Acute EC50	48 hours Static	Daphnia	1.6 mg/L
	-	Acute IC50	3 hours Static	Bacteria	>100 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Semi-static	Fish	0.55 mg/L
	OECD 211 Daphnia Magna Reproduction Test	Chronic NOEC	21 days Semi-	Daphnia	0.3 mg/L

Date of issue / Date of revision : 4/12/2012.

11/16

ARALDITE 1641 A		12/16	
Date of printing	: 12 April 2012	MSDS no.	: 00048955
Date of issue	: 12 April 2012	Version	: 1

SECTION 12: Ecological information

reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	-	Acute	EC50	static 72 hours Static	Algae	9.4	mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	48 hours Static	Daphnia	1.7	mg/L
	-	Acute	IC50	3 hours Static	Bacteria	>100	mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	1.5	mg/L
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic	NOEC	21 days Semi-static	Daphnia	0.3	mg/L

12.2 Persistence and degradability

Product/ingredient name	Test	Period	Result
bisphenol F-epoxy resin reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	EU OECD Derived from OECD 301F (Biodegradation Test)	28 days 28 days	0 % 5 %

Conclusion/Summary : reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700): Not readily biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
bisphenol F-epoxy resin reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	- Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	- -	Not readily Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
bisphenol F-epoxy resin reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	2.7 to 3.6 3.242	- 31	high low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

12.7 Other ecological information

ARALDITE 1641 A		13/16	
Date of printing	: 12 April 2012	MSDS no.	: 00048955
Date of issue	: 12 April 2012	Version	: 1

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
07 02 08*	other still bottoms and reaction residues

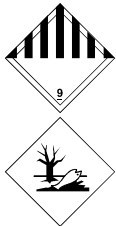
Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

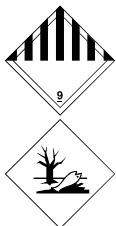
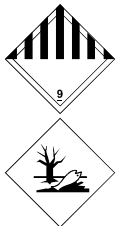
SECTION 14: Transport information

	14.1 UN number	14.2 UN proper shipping name
ADR/RID	UN3082	Environmentally hazardous substance, liquid, n.o.s. BISPHENOL A/F EPOXY RESIN
IMDG	UN3082	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A/F EPOXY RESIN). Marine pollutant (bisphenol F-epoxy resin, reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700))
IATA	UN3082	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A/F EPOXY RESIN)

	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information
ADR/RID	9 	III	Yes.	Not available.	Hazard identification number 90 Special provisions 274 335 601 Tunnel code E

ARALDITE 1641 A		14/16
Date of printing	: 12 April 2012	MSDS no. : 00048955
Date of issue	: 12 April 2012	Version : 1

SECTION 14: Transport information

IMDG	9		III	Yes.	Not available.	Emergency schedules (EmS) F-A, S-F
IATA	9		III	Yes.	Not available.	Passenger and Cargo Aircraft Quantity limitation: 450 L Packaging instructions: 964 Cargo Aircraft Only Quantity limitation: 450 L Packaging instructions: 964

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Europe inventory : All components are listed or exempted.

Black List Chemicals : Not listed

Priority List Chemicals : Not listed

Integrated pollution prevention and control list (IPPC) - Air : Not listed

Integrated pollution prevention and control list (IPPC) - Water : Not listed

National regulations

References : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

International regulations

ARALDITE 1641 A		15/16	
Date of printing	: 12 April 2012	MSDS no.	: 00048955
Date of issue	: 12 April 2012	Version	: 1

SECTION 15: Regulatory information

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315
 Eye Irrit. 2, H319
 Skin Sens. 1, H317
 Aquatic Chronic 2, H411

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements : H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS] : Aquatic Chronic 2, H411 AQUATIC TOXICITY (CHRONIC) - Category 2
 Aquatic Chronic 3, H412 AQUATIC TOXICITY (CHRONIC) - Category 3
 Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
 Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

Full text of abbreviated R phrases : R38- Irritating to skin.
 R36/38- Irritating to eyes and skin.
 R43- May cause sensitisation by skin contact.
 R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
 R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications [DSD/DPD] : Xi - Irritant
 N - Dangerous for the environment

MSDS no. : 00048955
Date of printing : 4/12/2012.

ARALDITE 1641 A		16/16	
Date of printing	: 12 April 2012	MSDS no.	: 00048955
Date of issue	: 12 April 2012	Version	: 1

SECTION 16: Other information

Date of issue/ Date of revision : 4/12/2012.
Date of previous issue : No previous validation.
Version : 1

Notice to reader

*While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, **NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.***

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

ARALDITE® is a registered trademark of Huntsman Corporation or an affiliate thereof in one or more countries, but not all countries.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.